

Work Order ID 139020

Friday, November 13, 2015 11:16:27 AM

139020

Page 1

Item ID: D4149-041

Revision ID:

Item Name: Aft X-Tube Lug Ass'Y

Start Date: 11/13/2015 Start Qty: 12.00

Required Date: 11/13/2015 Req'd Qty: 12.00

Reference:

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4149	C								

100

100

Small Fab

Small Fab

Memo

1- Assemble as per dwg

0.00

0.04

5x

DAS
36
9-89
16/01/25

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

(5)

DAS
38
9-89
JAN 2 5 2016

120

120

Packaging

Packaging

Identify as per dwg & Stock Location: ST539 0.00

Memo

0.00

0.00

5x

DAS
26
9-89

JAN 2 5 2016

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Item ID: D4149-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Aft X-Tube Lug Ass'y

Stop ***NS2***

Start Date: 11/13/2015 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/13/2015 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

MLJ

JAN 26 2016

MLJ

JAN 26 2016

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1.39020

D4149-041

Required Date: 11/13/2015

Required Qty: 12.00

IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM
11.03.03 as per revC DD verf:JLM

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	980.0000	4	2 22			
MS21043-3 Nut ** DAS 30 JAN 05 2000													

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

11

m130673

11

GA

139

m130673

15

m131677

124

ST302

572

m133031

172

m133577

400

ST304

141

m131340

141

ST308

37

m132551

37

Picklist Print

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Work Order ID: 139020

Parent Item: D4149-041

Parent Item Name: Aft X-Tube Lug Ass'y

139020

D4149-041

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 12.00

Required Qty: 12.00

MS21043-4

Purchased

No

100

Each

750.0000

1

36 33

DA
30
9-85

JAN 05 2016

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

CCK004

300

m133316

300

CCK007

300

m132803

300

33

FG

40

104603

40

GA

61

m128798

61

ST302

49

m133134

49

DAS
30
9-89

JAN 05 2016

D3910-1

Manufactured

No

100

Each

44.0000

1

12

**

D3910-1

Crosstube Lug

Location

Loc Qty

Loc Code

ST523

44

133421

4

136920

40

11

D4091-1

Manufactured

No

100

Each

25.0000

1

12

**

D4091-1

Mounting Lug

DAS
30
9-89

JAN 05 2016

Location

Loc Qty

Loc Code

ST525

25

133927

25

6

D4149-1

Manufactured

No

100

Each

0.0000

2

24

**

D4149-1

Crosstube Lug Plate, Aft

DAS
30
9-89

JAN 05 2016

3139012 (21K)

13137 250

1

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Shop Packet Print

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Work Order ID: 139020

139020

Parent Item: D4149-041

D4149-041

Parent Item Name: Aft X-Tube Lug Ass'y

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 12.00

Required Qty: 12.00

D4149-3 Manufactured No

100 Each

6.0000

1

12

DAS

30

9-89

JAN 0

D4149-3

Spacer

**

Location

Loc Qty

Loc Code

ST086

6

135510

6

D4149-5 Manufactured No

100 Each

2.0000

1

12

DAS

30

9-89

JAN 05 2016

D4149-5

Eyebolt Stud

**

Location

Loc Qty

Loc Code

ST086

2

135430

2

AN3C12A Purchased No

100 Each

86.0000

2

24 22

DAS

30

9-89

JAN 05 2016

AN3C12A

Bolt

**

Location

Loc Qty

Loc Code

GA

71

M128727

71

ST349

15

M128727

15

AN4C13A Purchased No

100 Each

149.0000

3

36 38

DAS

30

9-89

AN4C13A

BOLT

**

Location

Loc Qty

Loc Code

GA

4

m132767

4

ST312A

60

m133483

60

ST344

85

m133234

10

m133577

75

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Parent Item Name: Aft X-Tube Lug Ass'Y

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D4149-041

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 12.00

Required Qty: 12.00

MS20615-4M18

Purchased

No

100

Each

212.0000

3

~~30~~

33

DAS
30
9-89

MS20615-4M18

Rivet

**

JAN 05 2016

Location

Loc Qty

Loc Code

GA

162

m123810

162

ST306

50

m133577

50

33

NAS1149C0332R

Purchased

No

100

Each

4,102.000

4

~~48~~

44

DAS
30
9-89

NAS1149C0332R

WASHER

**

JAN 05 2016

Location

Loc Qty

Loc Code

FP001

1004

m132930

1004

FP01

581

m133284

581

GA

435

m133284

435

ST271

2082

m133284

2082

44

NAS1149C0432R

Purchased

No

100

Each

1,221.000

6

72

66

DAS
30
9-89

NAS1149C0432R

WASHER

**

JAN 05

Location

Loc Qty

Loc Code

GA

498

m125807

428

m131467

70

ST266

723

m131467

223

m133577

500

M 133 790

66

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